

## CMC Manufacturing Procedure for Ordering of a Custom Milled Implant Product

*A guide for customers who are sending models to CMC for use in creating a digital design for a final restoration.*

### 1. Working model

The model should have a removable, silicone soft tissue mask. All cases need to be articulated. If using a SAM SE or Stratos 200 articulator with a removable base plate, it is only necessary to ship the model mounted on the plate and not the entire articulator. In order to scan the model properly, we recommend split-cast mounting.

Note: There are additional requirements for Screw-Retained Zirconia Bridges/Pearlbridge. See under “What to include with your first case” on our website.

### 2. Design

Once your models are received, they are scanned and generated into a virtual 3D image that is then used for the design of your abutments, bars, screw-retained crowns or bridges.

### 3. Manufacturing

CMC will send you design images of the requested product. You need to reply with suggestions/changes or approval. Once the design is approved, we will mill the product as shown in the images. The case will be put on hold pending your response. Upon on your approval of the virtual design, your product will be manufactured.

### 4. Final Restoration

You will receive the final product for delivery or a fully-designed file for processing the final restoration over the abutment.

Note: CMC will deliver screws only per request for an additional charge of \$15.00 each.